



## SKILL 46'

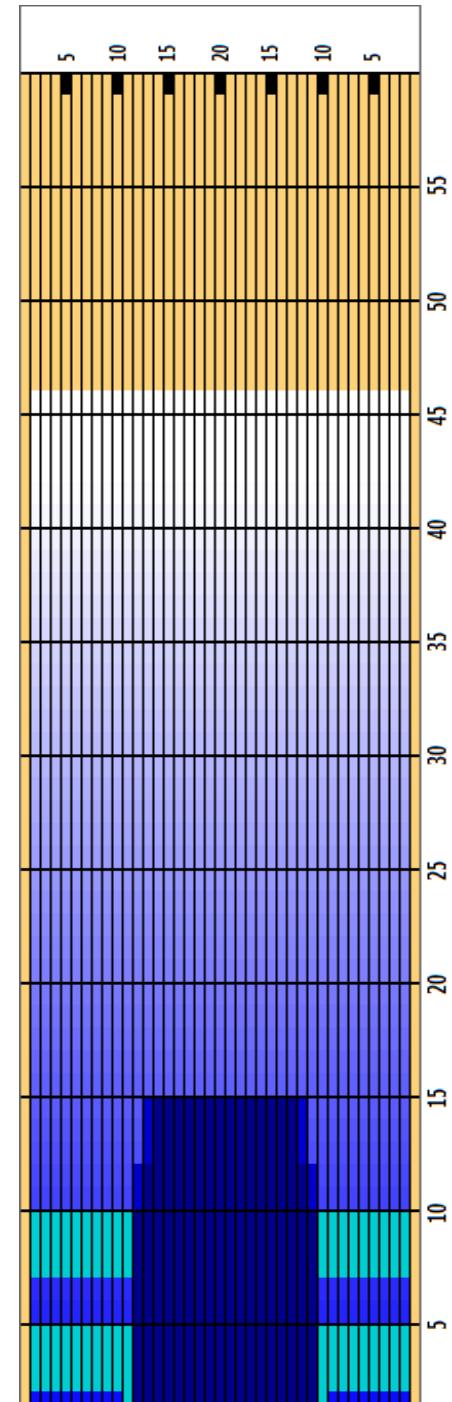


Oil Pattern Distance	46	Reverse Brush Drop	22	Oil Per Board	Multi ul
Forward Oil Total	6.735 mL	Reverse Oil Total	1.36 mL	Volume Oil Total	8.095 mL
Tank Configuration	A Only	Tank A Conditioner	Prodigy	Tank B Conditioner	KEGEL

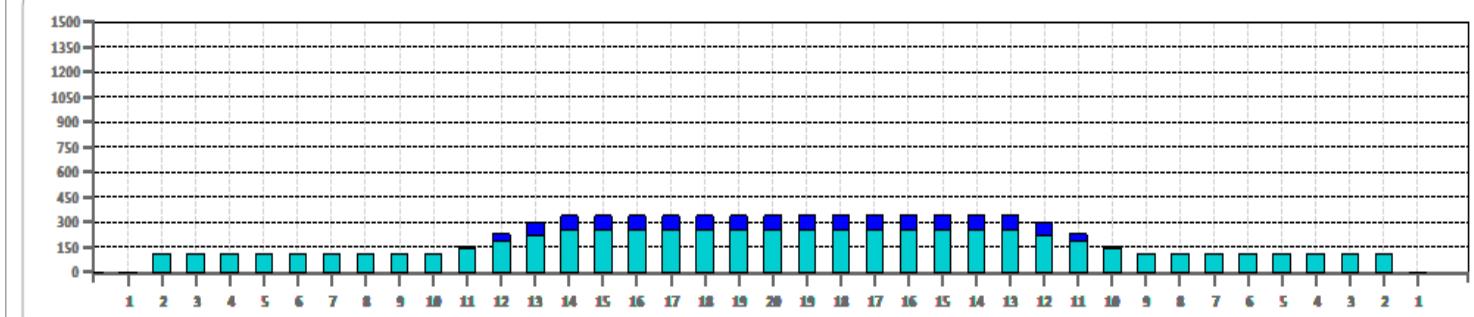
	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	40	18	3	A	37	0.0	0.0	0.0	1480
2	11L	10R	1	40	18	3	A	20	0.0	2.5	2.5	800
3	2L	2R	1	40	18	3	A	37	2.5	5.0	2.5	1480
4	12L	11R	1	35	18	3	A	18	5.0	7.5	2.5	630
5	2L	2R	1	35	18	3	A	37	7.5	10.0	2.5	1295
6	13L	12R	1	35	18	3	A	16	10.0	12.5	2.5	560
7	14L	13R	1	35	18	3	A	14	12.5	15.0	2.5	490
8	2L	2R	0	35	18	3	A	0	15.0	30.0	15.0	0
9	2L	2R	0	35	22	3	A	0	30.0	38.0	8.0	0
10	2L	2R	0	35	30	1	A	0	38.0	46.0	8.0	0

START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL	
1	2L	2R	0	40	26	3	A	0	46.0	15.0	-31.0	0
2	13L	12R	1	40	18	3	A	16	15.0	12.5	-2.5	640
3	12L	11R	1	40	18	3	A	18	12.5	10.0	-2.5	720
4	2L	2R	0	40	18	3	A	0	10.0	0.0	-10.0	0

Cleaner Ratio Main Mix	5:1	Forward
Cleaner Ratio Back End Mix	5:1	Reverse
Cleaner Ratio Back End Distance	59	Combined
Buffer RPM: 4 = 680   3 = 480   2 = 200   1 = 100		

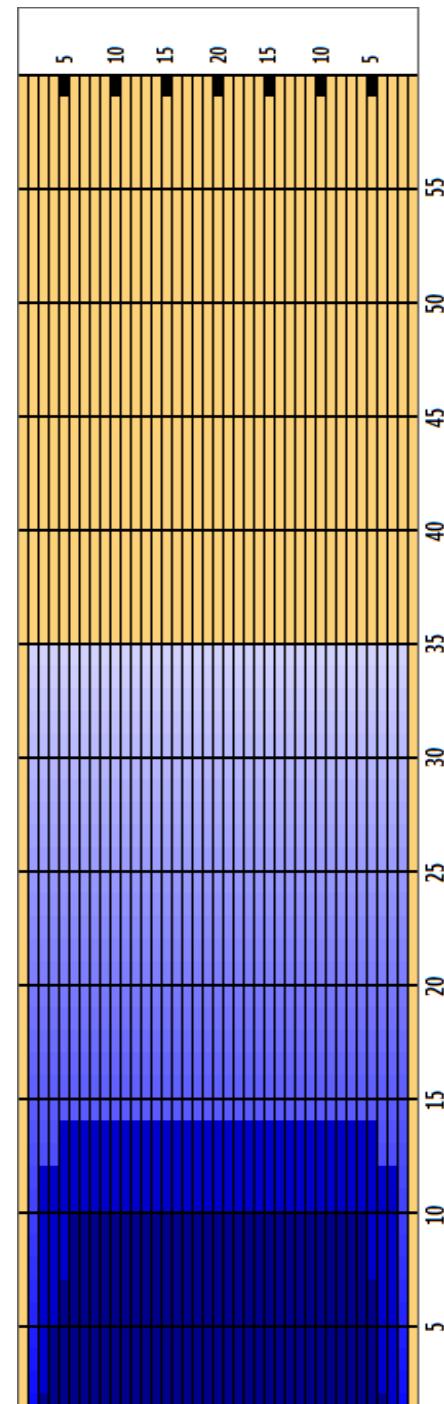


Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.96	2.33	1.02	1	1.85	2.96



Oil Pattern Distance	35	Reverse Brush Drop	20	Oil Per Board	Multi
Forward Oil Total	6.06 mL	Reverse Oil Total	2.31 mL	Volume Oil Total	8.37 mL
Tank Configuration	A Only	Tank A Conditioner	Prodigy	Tank B Conditioner	KEGEL

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	40	18	3	A		37	0.0	0.0	0.0
2	3L	4R	1	40	18	3	A		34	0.0	2.5	2.5
3	4L	5R	1	35	18	3	A		32	2.5	5.0	2.5
4	5L	5R	1	35	18	3	A		31	5.0	7.5	2.5
5	6L	6R	1	35	18	3	A		29	7.5	10.0	2.5
6	2L	2R	0	35	18	3	A		0	10.0	28.0	18.0
7	2L	2R	0	35	30	3	A		0	28.0	35.0	7.0



	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	35	22	3	A		0	35.0	14.0	-21.0
2	5L	5R	1	35	18	3	A		31	14.0	11.5	-2.5
3	3L	3R	1	35	18	3	A		35	11.5	9.0	-2.5
4	2L	2R	0	35	18	3	A		0	9.0	0.0	-9.0

Cleaner Ratio Main Mix: 5:1  
 Cleaner Ratio Back End Mix: 5:1  
 Cleaner Ratio Back End Distance: 59  
 Buffer RPM: 4 = 680 | 3 = 480 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.28	1	1	1	1	1.39

